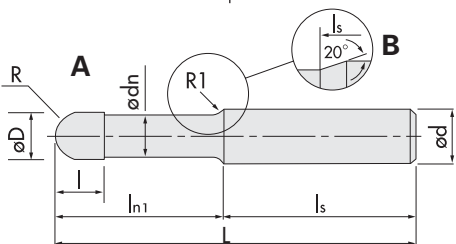
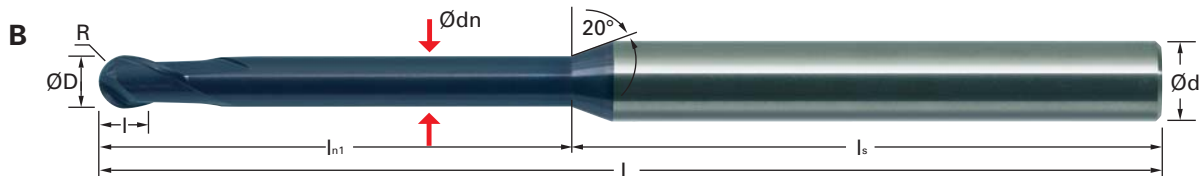
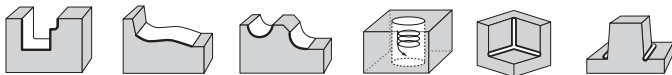


## Micro Grain Carbide – TiAlN Century Coated

### BESL-SC | Carbide Ball Long Neck

<b>V max</b> High Speed	Semi-Finishing	Finishing	<b>HRC</b> 60	<b>No. of Teeth</b> 2
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R	± 0.02
D	0/-0.02
d	h6

<b>Carbide</b> Micro Grain	<b>C</b> Century Coating	<b>Rake Angle</b> Positive
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ID Code	Item No.	Stock	Z	R	ØD	θ°	l	dn	l <sub>1</sub>	l <sub>n1</sub>	l <sub>n2</sub>	l <sub>s</sub>	L	d	Type
CC 053	BESL-2030SC	■	2	1.5	3	4	2.8			35		65	100	6	B
CC 054	BESL-2040SC	■	2	2	4	6	3.8			35		65	100	6	B
CC 055	BESL-2050SC	■	2	2.5	5	7	4.8			40		75	115	6	B
CC 056	BESL-2060SC	■	2	3	6	8	5.8			45		70	115	6	A
CC 057	BESL-2070SC	■	2	3.5	7	10	6.8			45		80	125	8	B
CC 058	BESL-2080SC	■	2	4	8	12	7.8			55		70	125	8	A
CC 059	BESL-2100SC	■	2	5	10	15	9.8			65		75	140	10	A
CC 060	BESL-2120SC	■	2	6	12	18	11.8			75		75	150	12	A
CC 061	BESL-2160SC	■	2	8	16	24	15.8			80		70	150	16	A

■ = Stock | Germany