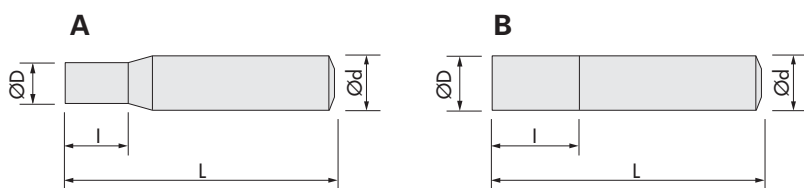


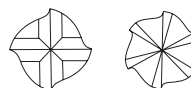
## Catalogue 2005 | Carbide End Mills

### CEPH | Epoch Hard

<b>V max</b> High Speed	 Semi-Finishing	 Finishing	<b>HRC</b> 70	<b>No. of Teeth</b> 4	<b>No. of Teeth</b> 6
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<b>Carbide</b> Micro Grain	<b>C</b> Century Coating	<b>Rake Angle</b> Negative
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DØ3.0	-0.014/-0.028
DØ4.0~Ø6.0	-0.020/-0.038
DØ8.0~Ø20.0	-0.025/-0.047
d	h6

ID Code	Item No.	Stock	Z	R	ØD	θ°	l	dn	I <sub>1</sub>	I <sub>n1</sub>	I <sub>n2</sub>	I <sub>s</sub>	L	d	Type
EP 078	<b>CEPH-4030</b>	■	4		<b>3</b>		6						60	6	A
EP 079	<b>CEPH-4040</b>	■	4		<b>4</b>		8						60	6	A
EP 080	<b>CEPH-4050</b>	■	4		<b>5</b>		10						60	6	A
EP 081	<b>CEPH-6060</b>	■	6		<b>6</b>		12						60	6	B
EP 082	<b>CEPH-6080</b>	■	6		<b>8</b>		16						75	8	B
EP 083	<b>CEPH-6100</b>	■	6		<b>10</b>		20						80	10	B
EP 084	<b>CEPH-6120</b>	■	6		<b>12</b>		24						100	12	B
EP 085	<b>CEPH-6160</b>	■	6		<b>16</b>		32						110	16	B
EP 086	<b>CEPH-6200</b>	■	6		<b>20</b>		40						125	20	B
EP 029	<b>CEPHSET-0100</b>	■	6		<b>6/8/10</b>	12/16/20							60/75/80	6/8/10	B

■ = Stock | Germany