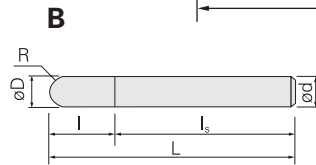
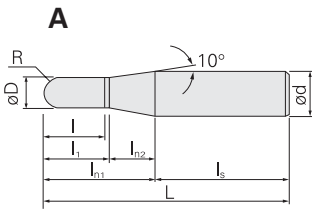
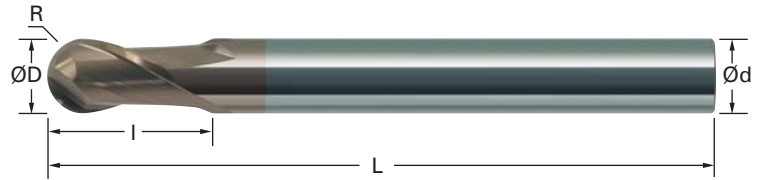
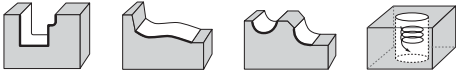


Nano-PVD Technology

EPBT | Epoch Ball TH-Coating

V max High Speed	▽ Roughing	▽▽ Semi-Finishing	▽▽▽ Finishing	HRC 70	No. of Teeth 2
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Carbide Micro Grain	TH45+ Nano-PVD Coating	Rake Angle Positive
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R	± 0.005
D	0/-0.01
d	h5

ID Code	Item No.	Stock	Z	R	ØD	I	dn	I ₁	I _{n1}	I _{n2}	I _s	L	d	Type
EP 255	EPBT-2010	■	2	0.5	1	1.5	2.5	11	8.5			50	4	A
EP 256	EPBT-2020	■	2	1	2	3	4	15.3	11.3			50	6	A
EP 257	EPBT-2030	■	2	1.5	3	4.5	5.5	14	8.5			70	6	A
EP 258	EPBT-2040	■	2	2	4	6	7	12.7	5.7			70	6	A
EP 259	EPBT-2050	■	2	2.5	5	7.5	8.5	11.3	2.8			80	6	A
EP 260	EPBT-2060	■	2	3	6	9	-	-	-			90	6	B
EP 261	EPBT-2080	■	2	4	8	12	-	-	-			100	8	B
EP 262	EPBT-2100	■	2	5	10	15	-	-	-			100	10	B
EP 263	EPBT-2120	■	2	6	12	18	-	-	-			110	12	B

■ = Stock | Germany