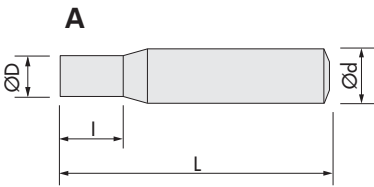
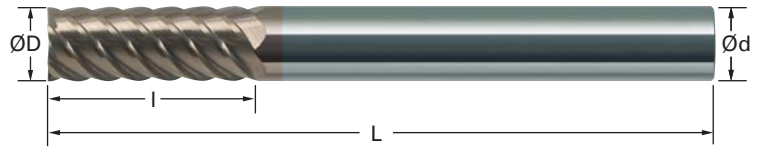


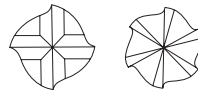
Nano-PVD Technology

EPHT | Epoch Hard TH-Coating

V max High Speed	 Semi-Finishing	 Finishing	HRC 70	No. of Teeth 4	No. of Teeth 6
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Carbide Micro Grain	TH45+ Nano-PVD Coating	Rake Angle Negative
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~Ø3	-0.014/-0.028
Ø3~Ø6	-0.020/-0.038
Ø6~Ø20	-0.025/-0.047
d	h6

ID Code	Item No.	Stock	Z	R	ØD	l	dn	I ₁	I _{n1}	I _{n2}	I _s	L	d	Type
EP 244	EPHT-4010	■	4		1	3.5						60	6	A
EP 264	EPHT-4015	■	4		1.5	5						60	6	A
EP 245	EPHT-4020	■	4		2	7						60	6	A
EP 265	EPHT-4025	■	4		2.5	8						60	6	A
EP 246	EPHT-4030	■	4		3	10						60	6	A
EP 247	EPHT-4040	■	4		4	12						60	6	A
EP 248	EPHT-4050	■	4		5	15						60	6	A
EP 249	EPHT-6060	■	6		6	15						60	6	B
EP 250	EPHT-6080	■	6		8	20						75	8	B
EP 251	EPHT-6100	■	6		10	25						80	10	B
EP 252	EPHT-6120	■	6		12	30						100	12	B
EP 253	EPHT-6160	■	6		16	40						110	16	B
EP 254	EPHT-6200	■	6		20	45						125	20	B

■ = Stock | Germany