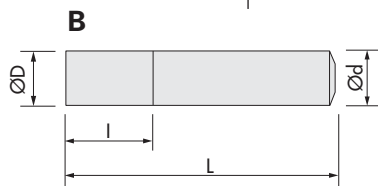
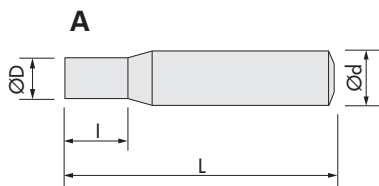


## Micro Grain Carbide – TiAlN Century Coated

### EPPS | Epoch Power Mill Short

<b>Q max</b> High Efficient	<b>▽</b> Roughing	<b>▽▽</b> Semi-Finishing	<b>▽▽▽</b> Finishing	<b>HRC</b> 60	<b>No. of Teeth</b> 4
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**Rake Angle**  
Positive



DØ3.0	-0.014/-0.028
DØ4.0~Ø6.0	-0.020/-0.038
DØ8.0~Ø20.0	-0.025/-0.047
d	h6

ID Code	Item No.	Stock	Z	R	ØD	l	dn	l <sub>1</sub>	l <sub>n1</sub>	l <sub>n2</sub>	l <sub>s</sub>	L	d	Type
EP 229	<b>EPPS-4030</b>	■	4		<b>3</b>	4.5						60	6	A
EP 230	<b>EPPS-4040</b>	■	4		<b>4</b>	6						60	6	A
EP 231	<b>EPPS-4050</b>	■	4		<b>5</b>	7.5						60	6	A
EP 232	<b>EPPS-4060</b>	■	4		<b>6</b>	9						60	6	B
EP 233	<b>EPPS-4080</b>	■	4		<b>8</b>	12						75	8	B
EP 234	<b>EPPS-4100</b>	■	4		<b>10</b>	15						80	10	B
EP 235	<b>EPPS-4120</b>	■	4		<b>12</b>	18						100	12	B
EP 236	<b>EPPS-4160</b>	■	4		<b>16</b>	24						110	16	B
EP 237	<b>EPPS-4200</b>	■	4		<b>20</b>	30						125	20	B

■ = Stock | Germany