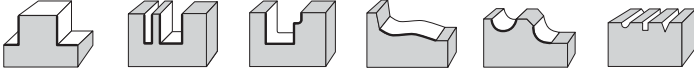


Square Type

HYPS-00 | Hyper Square Corner Radius

V max High Speed	 Finishing	HRC 65	 Rib. Miniature	No. of Teeth 2
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Carbide Micro Grain	C Century Coating	Rake Angle Positive
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R	± 0.01
D	0/-0.015
d	0/-0.005

ID Code	Item No.	Stock	Z	R	ØD	θ°	l	dn	l ₁	l _{n1}	l _{n2}	l _s	L	d	Type
CC 188	HYPS-2005-01C	■	2	0.1	0.5	0.6	0.45	1.6					50	6	A
CC 189	HYPS-2010-02C	■	2	0.2	1	1.3	0.95	3.3					50	6	A
CC 190	HYPS-2015-02C	■	2	0.2	1.5	1.9	1.45	4.9					50	6	A
CC 191	HYPS-2020-02C	■	2	0.2	2	2.5	1.95	5.5					50	6	A
CC 192	HYPS-2020-05C	■	2	0.5	2	2.5	1.95	5.5					50	6	A
CC 193	HYPS-2025-02C	■	2	0.2	2.5	3	2.4	6					50	6	A
CC 194	HYPS-2025-05C	■	2	0.5	2.5	3	2.4	6					50	6	A
CC 195	HYPS-2030-02C	■	2	0.2	3	4	2.9	8					50	6	A
CC 196	HYPS-2030-05C	■	2	0.5	3	4	2.9	8					50	6	A

■ = Stock | Germany

